

Pharma+Food Marktübersicht Lohnhersteller

# Produzieren im Kundenauftrag

| Firma, Ort                              |  | Entwicklung             |          |              |                              |             |                          |          | Formen             |      |          |         |        |
|---|--|-------------------------|----------|--------------|------------------------------|-------------|--------------------------|----------|--------------------|------|----------|---------|--------|
| Firma                                   | Ort  | Forschung & Entwicklung | Synthese | Formulierung | Prozessoptimierung, Scale-up | Validierung | Registrierung, Zulassung | Analytik | Stabilitätsprüfung | fest | halbfest | flüssig | steril |
| A.R.C.O.-Chemie                         | Herdecke   | x                       |          | x            | x                            | x           | x                        |          | x                  | x    | x        | x       |        |
| A+S BioTec                              | Völklingen   | x                       |          | x            | x                            | x           |                          | x        | x                  | x    | x        | x       |        |
| ABC Alfons Bender                       | Königswinter   |                         |          |              |                              |             |                          |          |                    | x    | x        | x       | x      |
| ACC Beku                                | Edenkoben  |                         |          | x            | x                            |             |                          | x        |                    |      | x        | x       |        |
| Across Barriers GmbH                    | Saarbrücken  | x                       |          | x            |                              | x           | x                        | x        | x                  | x    | x        | x       |        |
| ACU Pharma u. Chemie                    | Apolda   |                         |          |              |                              |             |                          |          |                    | x    |          |         |        |
| Addivant                                | Waldkraiburg   | x                       | x        |              | x                            |             |                          |          |                    |      |          |         |        |
| Adelhelm                                | Eningen  |                         |          |              | x                            |             |                          |          |                    |      |          |         |        |
| Aenova Group                            | Starnberg  | x                       |          | x            | x                            | x           | x                        | x        | x                  | x    | x        | x       | x      |
| Aesica Pharmaceuticals                  | Monheim, Zwickau   | x                       | x        | x            | x                            | x           | x                        | x        | x                  | x    | x        | x       |        |
| Alea                                    | Giengen  |                         |          | x            |                              | x           |                          |          | x                  | x    | x        | x       |        |
| Allessa                                 | Frankfurt/M.   | x                       | x        |              | x                            |             |                          | x        |                    |      |          |         |        |
| Allgaier Process Techn.                 | Uhingen  | x                       |          |              | x                            |             |                          |          |                    | x    | x        | x       |        |
| Alphacaps                               | Augustdorf   | x                       |          | x            | x                            |             |                          |          |                    | x    | x        |         |        |
| Alpinamed                               | CH - Freidorf  | x                       |          | x            | x                            |             |                          | x        |                    | x    | x        | x       |        |
| Arevipharma                             | Radebeul   | x                       | x        |              | x                            | x           | x                        | x        | x                  |      |          |         |        |
| Artesan                                 | Lüchow   | x                       |          | x            | x                            | x           | x                        | x        | x                  | x    |          | x       |        |
| ASM Aerosol-Service                     | CH - Möhlin  | x                       |          | x            | x                            | x           | x                        | x        | x                  |      | x        | x       |        |
| August Faller                           | Waldkirch  | x                       |          |              |                              |             |                          |          |                    |      |          |         |        |
| Azett GmbH & Co. KG                     | Ungerhausen  | x                       |          | x            |                              |             | x                        | x        | x                  | x    | x        | x       |        |
| B. Braun Melsungen                      | Melsungen  | x                       |          | x            | x                            | x           | x                        | x        |                    |      | x        | x       | x      |
| Bachem                                  | CH - Bubendorf   |                         | x        | x            | x                            | x           | x                        |          |                    |      |          |         |        |
| BAG                                     | Lich   |                         |          |              | x                            | x           |                          | x        | x                  | x    |          | x       | x      |
| BASF Personal Care and Nutrition        | Illertissen  | x                       |          | x            | x                            |             |                          | x        |                    | x    |          | x       |        |
| bbmed. product                          | Kalkar   | x                       |          | x            | x                            | x           | x                        | x        | x                  |      | x        | x       |        |
| Bene pharmchem                          | Geretsried   | x                       |          | x            |                              | x           | x                        | x        |                    | x    | x        | x       |        |
| Biochem Bernburg                        | Bernburg   |                         |          | x            |                              |             |                          |          |                    | x    | x        | x       |        |
| Biogrund                                | Hünstetten   | x                       |          | x            | x                            |             |                          | x        | x                  | x    |          |         |        |
| Blue Inspection Body                    | Münster  |                         |          |              |                              |             |                          |          |                    |      |          |         |        |
| bmp production                          | Parchim  | x                       |          | x            | x                            | x           | x                        | x        | x                  | x    |          |         |        |
| Boehringer Ingelheim Biopharmaceuticals | Ingelheim/Produktion in Biberach (Germany), Wien (Austria), Fremont (US/CA) und Shanghai (China) |                         |          | x            | x                            | x           | x                        | x        |                    |      |          | x       | x      |
| Bolder Arzneimittel                     | Köln   | x                       |          | x            | x                            | x           | x                        | x        | x                  | x    |          |         |        |
| Brace                                   | Karlstein/Alzenau  | x                       |          | x            | x                            |             |                          |          |                    | x    | x        | x       | x      |
| Brenntag                                | Essen  |                         |          | x            |                              |             |                          | x        |                    | x    | x        | x       |        |
| Bückmann                                | Mönchenglbd.   | x                       |          |              | x                            |             |                          |          |                    | x    |          |         |        |
| Budelpack Group                         | NL - Poortvliet  | x                       |          |              | x                            |             |                          |          |                    | x    | x        | x       |        |
| CABB                                    | CH - Pratteln  |                         | x        |              | x                            |             |                          | x        |                    |      |          |         |        |



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| Caesar & Loretz                              | Hilden              |                         |          |              | x                            |             |                          | x        |                    | x    | x        | x       |        |
| Carbogen Amcis                               | CH - Bubendorf      | x                       | x        | x            | x                            | x           | x                        | x        | x                  |      |          |         | x      |
| Catalent Germany Schorndorf                  | Schorndorf          | x                       |          | x            | x                            | x           |                          | x        | x                  | x    |          |         |        |
| Chemisch-pharmazeutisches Labor, Rolf Sachse | Berlin              | x                       | x        | x            | x                            | x           | x                        | x        | x                  |      |          | x       |        |
| ChemCon                                      | Freiburg i. Br.     | x                       | x        |              | x                            | x           | x                        | x        | x                  | x    | x        | x       |        |
| Chemopack Junghanns                          | Kassel              |                         |          |              |                              | x           |                          |          |                    | x    | x        | x       | x      |
| Corden Pharma                                | Plankstadt          | x                       | x        | x            | x                            | x           | x                        | x        |                    | x    |          | x       | x      |
| CromA -Pharma                                | A - Korneuburg      | x                       |          | x            | x                            | x           | x                        | x        |                    |      |          | x       | x      |
| CU Chemie Uetikon                            | Lahr                | x                       | x        |              | x                            |             |                          |          |                    |      |          |         |        |
| Diapharm                                     | Münster             | x                       |          |              | x                            | x           | x                        | x        | x                  |      |          |         |        |
| Dottikon Exclusive Synthesis AG              | CH - Dottikon       | x                       | x        |              | x                            | x           | x                        | x        | x                  | x    |          | x       |        |
| Dr. Gustav Klein                             | Zell a. Harmersbach | x                       |          | x            | x                            | x           | x                        | x        | x                  | x    |          | x       |        |
| Dr. Hartmann Chemietechnik                   | Vaihingen/Enz       | x                       |          | x            | x                            |             |                          | x        |                    |      |          | x       |        |
| Dr. Pfleger Arzneimittel                     | Bamberg             | x                       |          | x            | x                            | x           | x                        | x        | x                  | x    | x        |         |        |
| Dreiturm                                     | Steinau             |                         |          | x            |                              | x           |                          | x        |                    |      | x        | x       |        |
| Dreluso                                      | Hess. Oldendorf     | x                       |          | x            | x                            | x           | x                        | x        | x                  |      |          | x       |        |
| Dronania pharmaceuticals                     | Bad Wörishofen      |                         |          | x            | x                            | x           |                          |          |                    | x    |          | x       |        |
| DS Smith Packaging                           | Fulda               |                         |          |              | x                            |             |                          |          |                    | x    | x        | x       |        |
| Dyckerhoff Pharma                            | Köln                |                         |          |              |                              |             |                          |          |                    |      |          | x       | x      |
| Ebbecke Verfahrenstechnik                    | Bruchköbel          | x                       |          |              | x                            |             |                          | x        |                    | x    | x        | x       |        |
| Ernst Rittinghaus                            | Halver              | x                       |          |              |                              |             |                          |          |                    |      |          |         |        |
| Etol   | Oberkirch           | x                       |          | x            | x                            | x           | x                        | x        | x                  |      | x        | x       |        |
| Excella                                      | Feucht              | x                       | x        | x            | x                            | x           | x                        | x        |                    | x    |          |         |        |
| Ferdinand Eimermacher                        | Nordwalde           | x                       |          | x            | x                            | x           | x                        | x        | x                  |      | x        | x       |        |
| Formula                                      | Berlin              | x                       |          | x            |                              | x           | x                        | x        | x                  | x    |          | x       | x      |
| Fresenius Kabi Product Partnering            | Oberursel           | x                       |          | x            | x                            | x           |                          | x        | x                  | x    |          | x       | x      |
| Gechem                                       | Kleinkarlbach       | x                       |          | x            | x                            | x           |                          | x        | x                  | x    | x        | x       |        |
| Gempex                                       | Mannheim            |                         |          |              |                              | x           |                          |          |                    |      |          |         |        |
| Georg Rügamer                                | Schwebheim          | x                       |          |              |                              |             |                          | x        |                    | x    |          |         |        |
| GfM  | Bremen              | x                       |          |              |                              | x           |                          | x        |                    | x    |          |         | x      |
| Glatt Ingenieurtechnik                       | Weimar              | x                       | x        | x            | x                            |             |                          | x        |                    | x    |          |         |        |
| Glatt Pharmaceutcial Services                | Binzen              |                         |          | x            | x                            | x           |                          | x        |                    | x    |          |         |        |
| Globopharm                                   | A - Wien            | x                       |          | x            | x                            | x           |                          | x        | x                  | x    | x        | x       |        |
| GP Grenzach                                  | GrenzaCH -Wyhlen    |                         |          |              | x                            |             |                          | x        |                    |      | x        |         | x      |
| Greiner Bio-One                              | Frickenhäusen       |                         |          |              |                              |             |                          | x        |                    |      |          |         |        |
| Health Logistics                             | Bruchsal            |                         |          |              |                              |             |                          |          |                    |      |          |         |        |
| Hennig Arzneimittel                          | Flörsheim           |                         |          | x            | x                            | x           | x                        | x        | x                  | x    |          |         |        |
| Hermes Pharma                                | Pullach             | x                       |          | x            | x                            | x           | x                        | x        | x                  | x    |          |         |        |
| Hosokawa Micron Powders                      | Köln                |                         |          |              |                              |             |                          |          |                    | x    |          |         |        |
| IDT Biologika                                | Dessau-Roßlau       | x                       |          | x            | x                            | x           |                          | x        | x                  |      |          | x       | x      |
| IGS Aerosols                                 | Wehr                | x                       |          | x            | x                            | x           |                          | x        | x                  |      |          | x       |        |
| Immergut-Milch                               | Schlüchtern         |                         |          |              |                              |             |                          |          |                    |      |          | x       | x      |
| Innocent                                     | Eimeldingen         |                         |          |              |                              |             |                          |          |                    | x    | x        | x       |        |
| Inprotec                                     | Heitersheim         | x                       |          |              | x                            |             |                          |          |                    | x    |          |         |        |
| IPC Process-Center                           | Dresden             | x                       |          | x            | x                            | x           |                          | x        |                    | x    |          |         |        |
| Ivers-Lee                                    | Burgdorf            |                         |          |              | x                            |             |                          |          |                    | x    | x        | x       |        |
| J. Rettenmaier & Söhne                       | Rosenberg           |                         |          |              |                              |             |                          |          |                    | x    |          |         |        |
| Jacobi Pharma -Service                       | Heppenheim          |                         |          | x            | x                            | x           |                          |          |                    | x    |          |         |        |
| Jäger  | Muggensturm         |                         |          |              | x                            | x           |                          | x        |                    | x    | x        | x       |        |
| Julphar Pharma                               | Eschwege            | x                       |          |              | x                            | x           | x                        | x        |                    | x    | x        | x       |        |



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| K industries Ammag                | A - Gunskirchen             | x                       |          | x            | x                            |             |                          |          |                    | x      | x        |         |        |
| Käsbauer                          | Wernberg                    |                         |          |              |                              |             |                          |          |                    | x      |          |         |        |
| Kirsch Pharma HealthCare          | Wedemark                    | x                       |          |              | x                            | x           |                          | x        | x                  | x      |          |         |        |
| Klocke Pharma                     | Appenweier                  | x                       |          | x            | x                            | x           | x                        | x        |                    | x      |          |         |        |
| Koenig & Bauer Coding             | Veitshöchheim               |                         |          |              | x                            |             |                          |          |                    | x      | x        | x       |        |
| Kraeber                           | Ellerbek                    | x                       | x        |              | x                            | x           |                          |          |                    | x      | x        | x       | x      |
| Kräuter Mix                       | Abtswind                    | x                       |          |              |                              |             |                          | x        |                    | x      |          |         |        |
| Kündig Nahrungsmittel / Biosteril | Ritschenhausen              | x                       |          |              |                              |             |                          | x        |                    | x      |          |         | x      |
| L.B. Bohle                        | Ennigerloh                  | x                       |          | x            | x                            | x           | x                        | x        |                    | x      |          |         |        |
| Labor L+S                         | Bad Bocklet                 |                         |          |              |                              | x           |                          | x        | x                  | x      | x        | x       | x      |
| Laborchemie Apolda                | Apolda                      | x                       | x        |              | x                            | x           | x                        | x        | x                  | x      |          | x       |        |
| Lanxess Deutschland               | Köln                        | x                       | x        |              | x                            | x           | x                        | x        |                    | x      | x        | x       |        |
| L-A -W Services                   | Leipzig                     |                         |          | x            | x                            | x           | x                        | x        | x                  |        | x        | x       |        |
| Lichtenheldt                      | Wahlstedt                   | x                       |          | x            | x                            | x           | x                        | x        | x                  |        | x        | x       |        |
| Loba Feinchemie                   | A - Fischamend              | x                       | x        |              | x                            | x           |                          |          |                    |        |          |         |        |
| Lohmann Pharma Herstellung        | Cuxhaven                    |                         |          | x            | x                            | x           |                          | x        | x                  | x      | x        | x       | x      |
| Lomapharm                         | Emmerthal                   | x                       |          | x            | x                            | x           | x                        | x        | x                  | x      |          | x       | x      |
| Lonza                             | CH - Basel                  | x                       | x        |              | x                            | x           | x                        | x        |                    |        |          |         |        |
| Loop                              | Voerde                      |                         |          | x            | x                            |             |                          |          |                    | x      | x        | x       |        |
| Losan Pharma                      | Neuenburg                   | x                       |          | x            | x                            | x           | x                        | x        | x                  | x      | x        | x       |        |
| Lyocontract                       | Ilseburg                    | x                       |          | x            | x                            | x           |                          | x        | x                  |        |          | x       | x      |
| Medena                            | CH - Affoltern              | x                       |          | x            | x                            | x           | x                        | x        |                    | x      | x        | x       | x      |
| Meggle                            | Wasserburg                  |                         |          | x            |                              |             |                          |          |                    | x      |          |         |        |
| Midas Pharma                      | Ingelheim                   | x                       | x        | x            | x                            | x           | x                        | x        |                    | x      | x        | x       | x      |
| MKS                               | Bingen                      | x                       |          | x            |                              |             |                          | x        | x                  |        | x        | x       |        |
| Möller Pharma                     | Recklingshausen             |                         |          |              |                              |             |                          |          |                    |        |          |         |        |
| Montavit                          | A - Absam                   | x                       |          | x            | x                            | x           | x                        | x        | x                  | x      | x        | x       | x      |
| MSK Pharmalogistic                | Heppenheim                  |                         |          |              |                              |             |                          |          |                    |        |          |         |        |
| My-Tec                            | Adelsdorf                   |                         |          |              | x                            | x           | x                        | x        |                    | x      |          |         |        |
| Nextpharma                        | Göttingen                   | x                       |          | x            | x                            | x           | x                        | x        |                    | x      | x        | x       | x      |
| Novasep                           | Leverkusen                  | x                       | x        |              | x                            | x           | x                        | x        |                    |        |          |         |        |
| Novoplast                         | CH - Wallbach               |                         |          |              |                              |             |                          |          |                    |        |          |         |        |
| Nutrichem                         | Roth                        | x                       |          | x            | x                            | x           | x                        | x        | x                  | x      |          | x       | x      |
| Oncotec Pharma Produktion         | Dessau Roßlau               |                         |          |              | x                            | x           | x                        | x        | x                  |        |          | x       | x      |
| Organica Feinchemie               | Wolfen                      | x                       | x        |              | x                            |             | x                        | x        |                    | x      |          | x       |        |
| Osmopharm                         | CH - Bedano                 |                         |          |              | x                            | x           | x                        |          |                    | x      |          |         |        |
| Otto Cosmetic                     | Groß-Rohrheim               | x                       |          | x            |                              |             |                          | x        |                    |        |          | x       |        |
| P.W. Beyvers                      | Berlin                      | x                       |          | x            | x                            | x           |                          | x        |                    | x      | x        | x       |        |
| Packservice                       | Karlsruhe                   |                         |          |              | x                            |             |                          |          |                    | x      |          |         |        |
| Panther Pharma Service            | Wustermark                  |                         |          |              |                              |             |                          |          |                    |        |          |         |        |
| Pharma Wernigerode                | Wernigerode                 |                         |          |              | x                            | x           | x                        |          |                    | x      | x        | x       |        |
| Pharmaserv                        | Marburg                     |                         |          |              |                              | x           |                          |          |                    |        |          |         |        |
| Pharma Stulln                     | Stulln                      | x                       |          | x            | x                            | x           | x                        | x        | x                  |        |          | x       | x      |
| Pharmazell                        | Raubling                    | x                       | x        |              | x                            | x           | x                        | x        | x                  | x      |          |         |        |
| Pharmpur                          | Königsbrunn                 | x                       | x        | x            | x                            | x           |                          | x        |                    |        |          | x       | x      |
| Planol                            | Hanau                       | x                       |          | x            | x                            | x           | x                        | x        |                    |        |          | x       |        |
| Prestige Promotion                | Kleinostheim                |                         |          |              |                              |             |                          |          |                    | x      | x        | x       | x      |
| Prochem                           | Oberthal, Dieburg, Bensheim |                         |          | x            | x                            | x           | x                        |          |                    | x      | x        | x       |        |



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| Promix Cosmetics              | Wittstock                      |                         |          | x            | x                            |             |                          |          |                    |      |          | x       |        |
| PTG Lohnabfüllung             | Rodgau                         |                         |          |              | x                            | x           | x                        |          |                    | x    | x        | x       |        |
| PTG Lohnverpackung            | Rödermark                      |                         |          |              |                              |             |                          |          |                    | x    | x        | x       |        |
| Rentschler Biotechnologie     | Laupheim                       | x                       |          | x            | x                            | x           | x                        | x        | x                  |      |          |         |        |
| Rettner                       | Gerolzhofen                    |                         |          |              |                              |             |                          |          |                    | x    | x        | x       |        |
| Rhenus                        | Velten                         |                         |          |              |                              |             |                          |          |                    |      |          |         |        |
| Roha Arzneimittel             | Bremen                         | x                       |          | x            | x                            | x           | x                        | x        | x                  | x    |          |         |        |
| Rommelag CMO, Holopack        | SulzbaCH -Laufen               |                         |          |              | x                            | x           | x                        | x        |                    |      | x        | x       | x      |
| Rommelag CMO, Maropack        | CH - Zell                      |                         |          |              |                              |             | x                        |          |                    |      | x        | x       | x      |
| Rottendorf Pharma             | Ennigerloh                     | x                       |          | x            | x                            | x           |                          | x        | x                  | x    |          |         |        |
| R-Pharm Germany               | Illertissen                    | x                       |          | x            | x                            | x           |                          | x        | x                  | x    |          |         |        |
| Rubiepharm                    | Steinau                        |                         |          |              |                              | x           |                          | x        |                    |      | x        |         |        |
| Saltigo                       | Leverkusen                     | x                       | x        |              | x                            | x           | x                        | x        |                    | x    |          | x       |        |
| Sandoz                        | A - Kundl                      |                         | x        |              |                              |             |                          |          |                    | x    |          |         |        |
| Sanochemia Pharmazeutika      | A - Neufeld/Leitha             | x                       | x        | x            | x                            | x           | x                        | x        |                    |      | x        | x       | x      |
| Schwarzwaldmilch              | Offenburg                      |                         |          |              | x                            | x           |                          | x        |                    | x    | x        | x       |        |
| SGS Institut Fresenius        | Taunusstein, Berlin, Wiesbaden | x                       |          |              |                              | x           |                          | x        | x                  | x    | x        | x       | x      |
| Siegfried                     | CH - Zofingen                  | x                       | x        | x            | x                            | x           | x                        | x        | x                  | x    |          |         | x      |
| Solvias                       | CH - Kaiseraugst               |                         | x        |              | x                            | x           |                          | x        | x                  | x    | x        | x       | x      |
| Spectral Service              | Köln                           | x                       |          |              |                              | x           |                          | x        |                    |      |          |         |        |
| Spreewälder Arzneimittel      | Märkische Heide                |                         |          |              |                              | x           |                          | x        | x                  | x    | x        | x       |        |
| Steripac                      | Calw                           |                         |          |              |                              | x           |                          |          |                    | x    |          |         | x      |
| SternMaid                     | Wittenburg                     |                         |          | x            |                              |             |                          |          |                    | x    |          |         |        |
| Strathmann Biotec             | Hamburg                        | x                       |          |              | x                            | x           |                          | x        |                    |      |          | x       | x      |
| Synthera                      | Arnsberg                       |                         |          |              | x                            | x           | x                        | x        | x                  |      |          | x       |        |
| Synthon-Chemicals             | Wolfen                         | x                       | x        |              |                              |             |                          |          |                    |      |          |         |        |
| Systemkosmetik                | Münster am Lech                | x                       |          | x            | x                            | x           | x                        | x        | x                  | x    | x        | x       | x      |
| Takeda                        | A - Linz                       |                         |          |              |                              |             |                          |          |                    |      |          | x       | x      |
| Team-Pharma                   | Ascheberg/Holstein             |                         |          |              |                              |             |                          |          |                    | x    | x        | x       | x      |
| Thimm                         | Northheim                      |                         |          |              |                              |             |                          |          |                    | x    |          |         |        |
| Thymoorgan                    | Vienenburg                     | x                       |          |              |                              |             |                          | x        |                    |      |          |         | x      |
| Töpfer                        | Dietmannsried                  | x                       |          | x            |                              |             |                          | x        |                    | x    | x        |         |        |
| Topmedicare                   | Saarbrücken                    |                         |          | x            | x                            | x           |                          |          | x                  |      |          | x       | x      |
| Uelzena                       | Uelzen                         |                         |          | x            | x                            | x           |                          | x        |                    | x    | x        | x       |        |
| Umforana                      | Wiesbaden                      | x                       |          |              |                              | x           |                          | x        | x                  | x    | x        | x       | x      |
| Unipack                       | A - Wiener Neust.              | x                       |          | x            | x                            |             |                          | x        | x                  | x    | x        | x       |        |
| Ursapharm                     | Saarbrücken                    | x                       |          | x            | x                            | x           |                          | x        |                    | x    | x        | x       | x      |
| Valsynthese                   | CH - Brig                      | x                       | x        | x            | x                            | x           | x                        | x        |                    |      |          |         |        |
| Variopack                     | Nidda                          |                         |          |              |                              |             |                          |          |                    | x    | x        | x       |        |
| Vetter Pharma                 | Ravensburg                     |                         |          |              | x                            | x           | x                        | x        | x                  |      |          | x       | x      |
| VetViva Richter               | A -Wels                        |                         |          |              |                              |             |                          |          |                    |      | x        | x       | x      |
| Vifor                         | CH - Villars-sur-Glâne         | x                       |          | x            | x                            | x           | x                        | x        | x                  | x    | x        | x       |        |
| VTA                           | Niederwinkling                 |                         |          |              |                              |             |                          |          |                    |      |          | x       |        |
| W. Dimer                      | Laufenburg                     |                         |          |              |                              |             |                          |          |                    | x    |          |         |        |
| Wagener                       | Lengerich                      |                         |          | x            | x                            | x           |                          | x        |                    | x    | x        | x       |        |
| Waldeck                       | Münster                        | x                       |          | x            |                              |             |                          |          |                    | x    | x        | x       |        |
| Wasserburger Arzneimittelwerk | Wasserburg                     |                         |          |              | x                            | x           | X                        | x        | x                  |      |          | x       | x      |
| Weltecke                      | Hamm                           |                         |          |              |                              |             |                          |          |                    | x    |          |         |        |
| Wiewelhove                    | Ibbenbüren                     | x                       |          | x            | x                            | x           | x                        | x        |                    | x    |          |         |        |
| Zinsser Analytik              | Eschborn                       | x                       | x        | x            |                              |             |                          |          |                    | x    | x        | x       |        |
| ZSB Verpackung                | Bernau am Chiemsee             |                         |          |              |                              |             |                          |          |                    |      | x        | x       |        |

